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D2369-1
Job Sheet 206691



Part No: D2369-1

Job Qty: 6 pcs

Part Name: Locator Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/20

Job Tracking No:

Due Date: 3/20/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B now water jet 07-12-11 DD IPP
REV:C 13.05.21 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	3/20/20	3/20/20	0.11	0.86	Waterjet - Flow		TF March 28, 2020
110	QC 2	6 pcs	3/20/20	3/20/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		TF March 28, 2020
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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120	QC 8	6 pcs	3/20/20	0.00 0.00	QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
130	Packaging 3-1 - Stock - B4B	6 pcs	3/20/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

DAS
40

MAR 30 2020 9-89

DAS
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9-89

				Packaging 3 - 27 - B4B				
				Packaging 3 - 28 - B4B				
				Packaging 3 - 29 - B4B				
				Packaging 3 - 30 - B4B				
				Packaging 3 - 31 - B4B				
				Packaging 3 - 32 - B4B				
				Packaging 3 - 33 - B4B				
				Packaging 3 - 34 - B4B				
				Packaging 3 - 35 - B4B				
				Packaging 3 - 36 - B4B				
				Packaging 3 - 37 - B4B				
140 QC 21 - SA	6 pcs	3/20/20	0.00 0.00	QC 21 - SA - 21	MAR 31 2020			
				QC 21 - SA - 70				
				QC 21 - SA - 53				
Part Op 100 - 1-Cut as per Dwg D2369 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M5052H32S.040	5052-H32 .040 Sheet	8.1240 sf (1.354 ea)	100-Waterjet - Flow - 1	5216620				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Waterjet - Flow - 1	M5052H32S.040	8	81	0				
Part Specifications								
Specifications could not be found.								

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DART AEROSPACE LTD		Work Order: 706691
Description: Deck Plate Locator Bracket		Part Number: D2369-1
Inspection Dwg: D2369	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	0.503	/		Tape	
4.500	+/-0.010	4.498	/		Caliper	
1.000	+/-0.010	1.000	/			
5.649	+/-0.010	5.654	/			
37.996	+/-0.010	37.996	/			
38.297	+/-0.010	38.297	/			
5.000	+/-0.010	5.000	/			
4.451	+/-0.010	4.448	/			
0.549	+/-0.010	0.545	/			
Ø0.128	+0.005/-0.000	0.128	/			
39.000	+/-0.010	39.000	/			
38.544	+/-0.010	38.544	/			
0.940	+/-0.010	0.938	/			

Measured by: TF	Audited by: DAS 40 8-89	Preliminary Approval:
Date: March 28, 2020	Date: MAR 30 2020	Date:

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.27	Dimensions revised per Dwg Rev B	KJ	
C	19.03.27	Diameter dimension 0.191" removed.	MG	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Container No: S267238



Part: D2369-1

Job No: 206691

Serial No/Batch: S267238

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 03/28/20